

PaintersChoice

PC-36

2K URETHANE PRIMER

PC-36 2K Urethane Primer is a fast drying, two component urethane primer, that ensures fast film build capabilities. This product offers excellent color holdout under all urethane finishes. PC-36 offers fast drying, easy sanding, wet or dry without sandpaper loading This product may be tinted with basecoat toners and used as a wet on wet sealer



Preparation

Wash area to be primed with soap and water to remove contaminants that solvent based cleaners cannot remove effectively. Wipe area clean with **PC-900 Pre Prep Wax & Grease Remover**. Sand Surface with 180-220 grit sandpaper to remove corrosion, and clean with **PC-800 Pre Paint Cleaner**.



Primer Application

Mix 4 parts **PC-36 2K Urethane Primer** with 1 part **PC-36A Activator**. Mix thoroughly, do not shake. Apply 2-3 wet coats. Allow 10-15 minute flash time between coats. Allow 1-2 hours @ 70 to dry before sanding. Final block with 400-800 grit wet or dry and re-clean with **PC-800 Pre Paint Cleaner**.



Sealer Application

Mix 4 parts **PC-36 2K Urethane Primer** with 1 part **PC-36A Activator**. Once catalyzed, add 10% to 25% **PC-870** or **PC 885 Reducer**. Mix thoroughly, do not shake. Apply 2 wet coats. Allow 10-15 minute flash time between coats. May be tinted with up to 10% primer tint or basecoat toner. Allow 15 minute flash time before applying first coat of color. Follow paint manufacturers recommendations.



Increased Dry Times

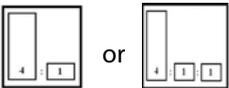
1 ounce of **PC-81 Urethane Accelerator** per 32 ounces of **PC-36 2K Urethane Primer** that has been catalyzed will substantially increase sand and dry times. When using as a sealer PC-81 is not recommended.



Clean HVLP spray gun and cup in a device that recirculates solvents during cleaning that collects used solvent and minimizes evaporation. Do not leave catalyzed in spray gun longer than 1 1/2 hours.

ACTIVATOR USED: PC36A
MIX 4 PART PRIMER WITH 1 PART ACTIVATOR

REDUCERS USED: PC860 FAST 60°F
PC870 NORMAL 70°F
PC885 SLOW 80°F



MIX 1 PART PRIMER with 1 PART ACTIVATOR
WITH 10% - 25% REDUCER

Painters Choice Technologies PC-36 Rev. 9/12
866-228-6528

Appearance:	Grey
Flash point:	23°F TCC
Pot life:	1 1/2 hours @ 70°F
Recommended Build:	2.0 - 2.5 mil DFT
Mix Ratio:	4:1
Weight Solids:	63.0%
Coverage 1 mil.:	600 sq. ft.
Sprayability Viscosity:	18 sec. #2 Zahn
V.O.C.:	RTS 4.5 lbs./Gal mixed 4:1